



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4634-145
Job Sheet 167078-L



Part No: D4634-145 Job Qty: 1 ea
Part Name: Aft, Center Ceiling Replacement Panel Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/24/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/9/17	0.00	0.00	Start up container	12.4.18-1-31
100	HandThermo	1 pcs		11/9/17	0.00	1.65	HandFinish4	12.4.18-1-31
110	Small Fab	1 pcs		11/10/17	0.00	1.47	Small Fab	12.4.18-1-31
120	QC	1 pcs		11/10/17	0.00	0.00	QC5	38 FEB 1
130	Packaging	1 pcs		11/10/17	0.00	0.00	Packaging3	9-885 21
140	QC21-SA	1 Ea		11/10/17	0.00	0.00	QC21	9-89 21

Part Op 100 - Pick Kit

Descriptions: 110 - Assemble as per Dwg D4634-145 Bond foam core to inside of panel 3M Scotch Weld 1300

Batch: _____ 1- Scuff bonding surface to eliminate in-perfections and increase bonding and clean with wash& wipe 2- Locate and glue down Channel Assy, angles, brackets, and mounting pads using 3M Plastic welder II.(see note 8) Batch # _____ Expiry Date _____ 3- Apply labels as per Dwg. and seal with 3M 3950 edge sealer(see note 9) Batch: _____

120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4634-5 5027043	1	3	0	0
	D4636-5 5033807	1	43	0	0
	D4647-1 5033805	1	4	0	0
	D4664-5 5033804	6	39	0	0
	D4712-1 5033802	1	4	0	0
	D4732-17 5033801	1	0	0	0
	D4732-23 5033800	1	1	0	0
	D4732-27 5033799	1	1	0	0
	D5021-5 5035157	1	1	0	0
	MPNY-750S-9-C 5033797	9	570	0	0
	MS20426AD3-4 5033795	4	5,055	0	0
	MS20426AD4-6 5033794	2	2,797	0	0
	MS21059L08 5033791	2	62	0	0

Part Specifications

Specifications could not be found.

